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SAFETY DATA SHEET



Date Prepared : 09/22/2014 SDS No : Metkut 687

1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT FORMULATION NAME: Metkut 687 **CHEMICAL FAMILY:** Straight Oil Metalworking Fluid

MANUFACTURER

Metalloid Corporation 1160 White St Sturgis, MI 49091 Emergency Contact: Robert Kowalski Emergency Phone: 800-686-3201 E-Mail: b.kowalski@metalloidcorp.com 24 HR. EMERGENCY TELEPHONE NUMBERS

Poison Control Center (Medical) : (877) 800-5553 CHEMTREC (US Transportation) : (800) 424-9300

2. HAZARDS IDENTIFICATION

GHS CLASSIFICATIONS

Health:

Aspiration Hazard, Category 1 GHS LABEL



SIGNAL WORD: DANGER

HAZARD STATEMENTS

H304: May be fatal if swallowed and enters airways.

PRECAUTIONARY STATEMENTS

Prevention:

P280: Wear protective gloves/protective clothing/eye protection/face protection. P264: Wash thoroughly after handling.

Response:

P301+P310: IF SWALLOWED: Immediately call a POISON CENTER/doctor/... P331: Do NOT induce vomiting.

Storage:

P404: Store in a closed container.

Disposal:

P501: Dispose of contents/container in accordance with Local/State/Federal regulations

EMERGENCY OVERVIEW

IMMEDIATE CONCERNS: Not expected to cause severe emergency hazard

POTENTIAL HEALTH EFFECTS

EYES: Contact may cause eye irritation.

SKIN: Repeated or prolonged contact may cause skin irritation or dermatitis

INGESTION: May cause nausea, vomiting and abdominal pain

INHALATION: May cause respiratory irritation

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MEDICAL CONDITIONS AGGRAVATED: May aggravate skin irritation/dermatitis

ROUTES OF ENTRY: Eyes, Skin

3	3. COMPOSITION / INFORMATION ON INGREDIENTS			
	Chemical Name	Wt.%	CAS	
	Distillates, Petroleum, Hydrotreated Heavy Naphthenic	50 - 75	64742-52-5	

COMMENTS: Components are non hazardous as defined by OSHA Hazard Communication Rule 29 CFR 1910.1200 and not listed due to trade secrets

4. FIRST AID MEASURES

EYES: Flush immediately with cool, clean water for at least 15 minutes. If irritation persists, contact a physician

SKIN: Wash with soap and water. Get medical attention if irritation develops or persists.

INGESTION: Get immediate medical attention. Do not induce vomiting unless instructed to do so by poison center or physician.

INHALATION: Move person to fresh air; if effects occur, consult a physician.

5. FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: Carbon dioxide, dry chemical, foam

HAZARDOUS COMBUSTION PRODUCTS: Can include carbon oxides

FIRE FIGHTING PROCEDURES: Use water spray to cool containers exposed to flames. Fire fighting personnel should wear respiratory protection.

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILL: Absorb with an inert material and place in an appropriate waste disposal container.

LARGE SPILL: Treat like an oil spill. Stop spill at the source. Dike area of spill to prevent spreading. Pump liquid into salvage container. Recover product if possible. Remaining liquid can be taken up with absorbent material and placed into appropriate containers.

7. HANDLING AND STORAGE

GENERAL PROCEDURES: Keep container closed when not in use

HANDLING: Avoid contact with eyes. Avoid prolonged or repeated skin contact with the concentrate. Wash thoroughly after handling. Do not swallow. Do not transfer to an unlabeled container.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS: General room ventilation should be sufficient. If mists are present, provide adequate ventilation to control level below PEL.

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE: Safety glasses or splash goggles when eye contact may occur.

SKIN: Wear resistant gloves (consult your safety equipment supplier). To prevent skin contact, wear impervious suit or impervious apron

RESPIRATORY: Not normally needed. If significant mists, vapors or aerosols are generated an approved respirator is recommended.

WORK HYGIENIC PRACTICES: Use good hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.

OTHER USE PRECAUTIONS: If there is a likelihood of splashing, an oil resistant apron should be worn to prevent clothing contamination. If clothing is contaminated, remove clothing and thoroughly wash the affected area. Launder contaminated clothing before reuse. Keep an eyewash fountain available. Keep a safety shower available.

9. PHYSICAL AND CHEMICAL PROPERTIES

ODOR: Mineral Oil Odor **APPEARANCE:** Liquid

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COLOR: Clear yellow FLASH POINT AND METHOD: > (350°F) Closed Cup VAPOR PRESSURE: < 0.1 mm Hg VAPOR DENSITY: > 5 Air=1 BOILING POINT: > (345°F) SOLUBILITY IN WATER: Negligible SPECIFIC GRAVITY: 0.89 at (70°F)

10. STABILITY AND REACTIVITY

HAZARDOUS POLYMERIZATION: Will not occur

STABILITY: Stable under normal conditions

CONDITIONS TO AVOID: None known.

POSSIBILITY OF HAZARDOUS REACTIONS: Hazardous reactions will not occur under normal transport or storage conditions.

HAZARDOUS DECOMPOSITION PRODUCTS: Products of combustion can include carbon oxides.

INCOMPATIBLE MATERIALS: Strong oxidizing agents. Strong acids.

11. TOXICOLOGICAL INFORMATION

COMMENTS: No specific toxicological data is available.

12. ECOLOGICAL INFORMATION

COMMENTS: No specific ecological data is available for this product.

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Dispose of according to Local, State and Federal regulations. Not a RCRA hazardous waste if uncontaminated. If "used" RCRA criteria must be determined. Do not flush to drain/storm sewer.

EMPTY CONTAINER: Empty container retains product residue and can be hazardous. Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat, flame, sparks, static electricity or other sources of ignition. Recondition or dispose of empty container in accordance with government regulations.

14. TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION)

PROPER SHIPPING NAME: None

PRIMARY HAZARD CLASS/DIVISION: None

OTHER SHIPPING INFORMATION: This product is not considered hazardous according to DOT

15. REGULATORY INFORMATION

UNITED STATES

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)

TITLE III NOTES: This product does not contain toxic chemicals subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

CERCLA (COMPREHENSIVE ENVIRONMENTAL RESPONSE, COMPENSATION, AND LIABILITY ACT)

CERCLA REGULATORY: This product does not contain any RQs or TPQs under this regulation.

TSCA (TOXIC SUBSTANCE CONTROL ACT)

Chemical Name	CAS
Distillates, Petroleum, Hydrotreated Heavy Naphthenic	64742-52-5
TOOA DECULIATORY. All components of this much stars on the TOOA businesses on one of the	

TSCA REGULATORY: All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements under 40 CFR 720.30

16. OTHER INFORMATION

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APPROVED BY: Robert Kowalski TITLE: Vice President of Research and Development PREPARED BY: Alissa Simon Date Prepared: 09/22/2014 INFORMATION CONTACT: 1-800-686-3201

HMIS RATING

HEALTH	1
FLAMMABILITY	1
PHYSICAL HAZARD	0
PERSONAL PROTECTION	В

GENERAL STATEMENTS: This information is for use of the purchaser only. This document should not be given to any outside organization without expressed consent from Metalloid Corporation.

MANUFACTURER DISCLAIMER: This product's safety data sheet provides health and safety information. The product is to be used in applications consistent with our product literature. Individuals handling this product should be informed of the recommended safety precautions and should have access to this information.